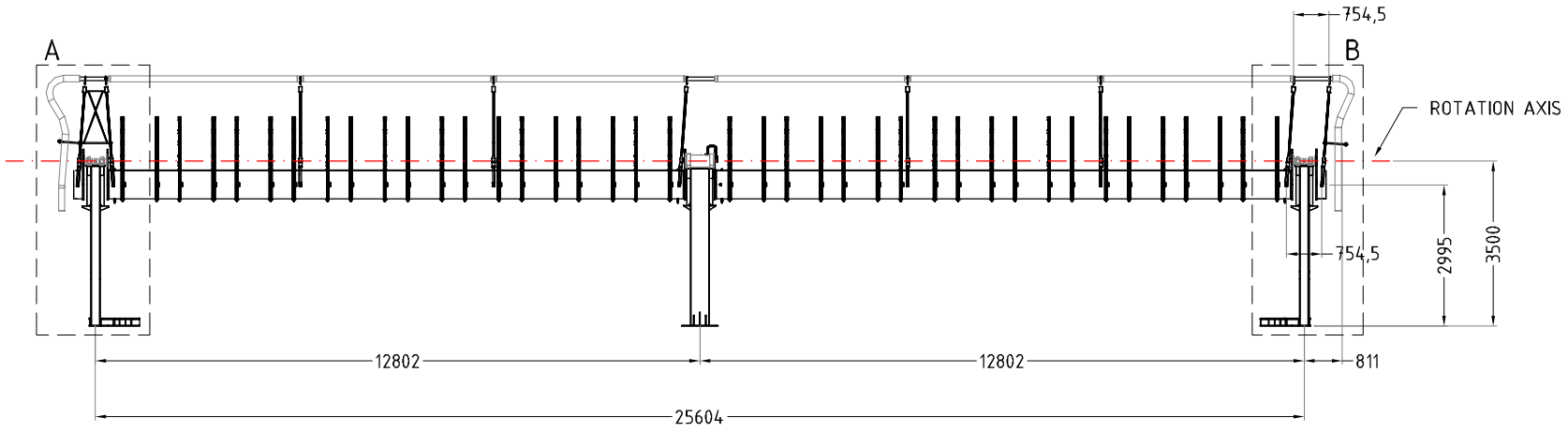
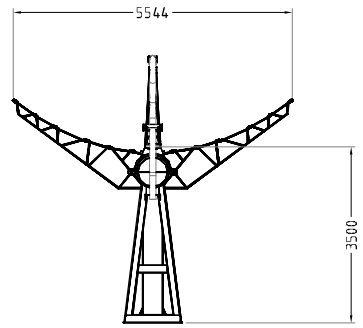
GENERAL VIEWS

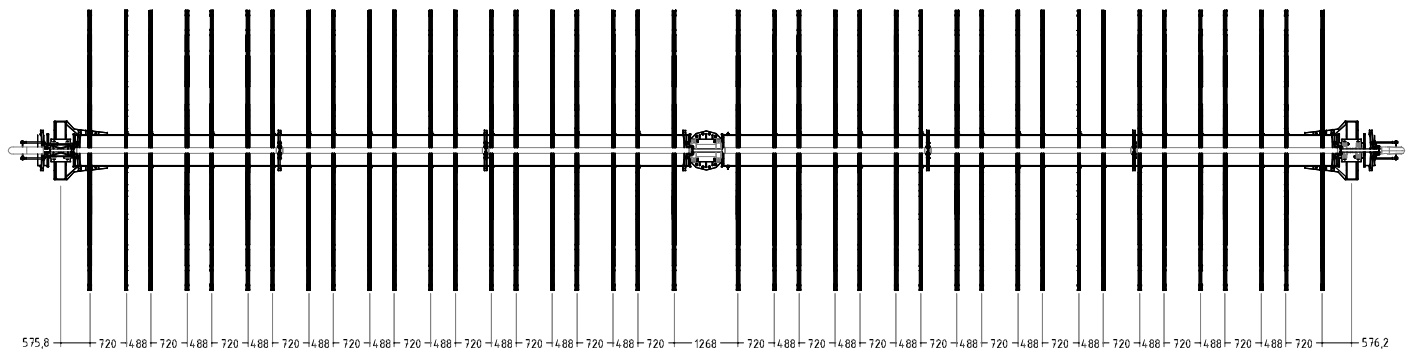
FRONT VIEW
SCALE 1:150



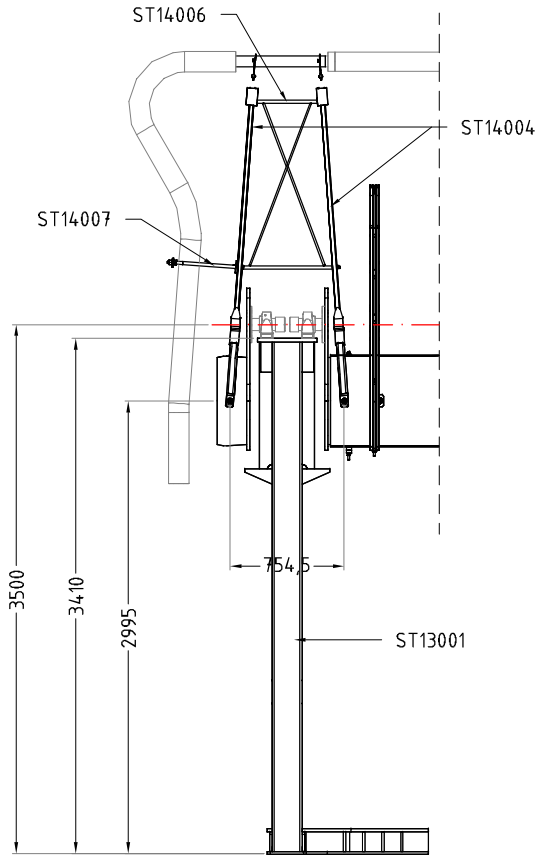
LATERAL VIEW
SCALE 1:150



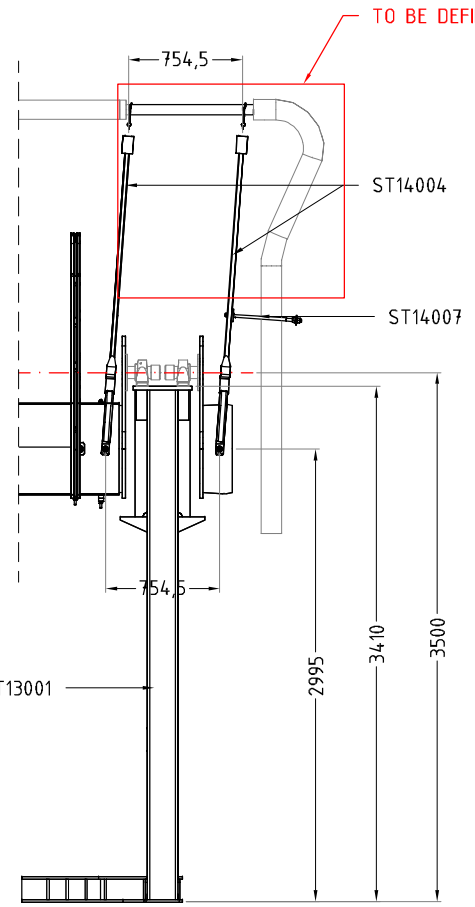
TOP VIEW
SCALE 1:150



DETAIL A
SCALE 1:50



DETAIL B
SCALE 1:50



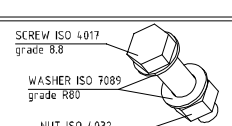
LAYOUT AT REFERENCE TEMPERATURE 439°

MATERIALS:
S 355 EN 10025-2 Fe 510

WELDINGS:
All the weldings are of the type plain and continuos
For the union of the tubes, if otherwise specified not,
as to the least thickness of the two elements to be united.

For the union of the plates, if otherwise specified not:
The preparation of the edges to be welded,
have to be up-to-standard: UNI 10011/88
All the weldings have to be up-to-standard: EN ISO 5817 C/2004

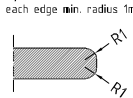
BOLT GRADE 8.8 ASSEMBLING
If not different specified
bolt and threaded bar grade 8.8
UNI EN 20898



SURFACE FINISHING: Hot dipped galvanized, least thickness of the galvanization 5 micron, and up-to-standards: NF A.3503, EN 1461, EN 17713.
Provide drainage holes for galvanizing.

TOLERANCE: for dimensions +/- 5 mm
For holes +/- 1,5 mm

BEVELING EDGE PLATES
If not specified
bevel each edge **min.** radius 1mm



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SHOP DRAWING

REVISIONS		
N°	DATE	REMARKS
1	20/02/2012	GENERAL REVISION
2		
3		
4		
5		
6		
7		
8		
9		
10		

PROJECT TITLE

COLLETTORE RHT2500

RONDA
high - tech

Via Vegri, 83
36010 ZANE' (VI)
ITALIA
Tel. 0445-385600

Massimo Maffeis
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Via Trento, 9/C - 36020 Solagna (Vicenza) -ITALY
Ph 0039 0424 816082
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www.maffeis.it

DRAWING TITLE

GENERAL VIEWS

ENGINEER	MAFFEIS ING. MASSIMO
DESIGNER	MAFFEIS ING. MASSIMO
DRAWN BY	MARCO PONTAROLLO
CHECKED BY	*
APPROVED BY	*
DATE	26/01/2012
FORMAT	ISO - A3

PROJECT N°

RND-003

PHASE

SD

DRAWING N°

GD20001-A

REV.

01

STORAGE CODE

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